

CERTIFICATE OF CONFORMANCE

OF
THE COMPANY
BT-WATZKE GMBH
FOR

“VINOTWIST” Screwcaps with TIN LINERS

1. Product:

vinotwist - screwcaps, made of aluminum (BVS 30x60), as closure for wine (with or without CO₂), spirits, soft drinks and oil.

As food contact material for different applications TIN liners are used.

2. Structure and composition of the food contact material:

The vinotwist-closure consists of an aluminum shell with a food safe interior varnish and the above named liner.

Structure of the multilayer Tin-Saran liner

LD-PE-foam

paper-film

tin-film

PVDC-film

The food contact material is from PVDC.

All monomers and additives that have been used in the production of this film are listed in EU 10/2011; traceability is given.

3. Compliance to all legal requirements

The product vinotwist and its substances in his composition and the production of the product comply to following guidelines:

- Regulation 1935/2004 (EG) Artikel 3, Artikel 11 Absatz 5, Artikel 15 und Artikel 17
- Regulation 2023/2006 (EG)
- Regulation (EU) 10/2011

The quality management system, in which all processes are established and guided are checked and certified to requirements of EN ISO 9001, EN ISO 14001 and EN ISO 22000 with consideration of EN15593.

The producer of the closures has valid certificates of conformity of all materials from the suppliers.

4. Migration test:

Results of migration tests according to the standard test conditions OM2 from VO EG NR. 10/2011 show that this sealing is suitable for contact with aqueous, alcoholic, acidic foods as well as foods to be tested with food simulant D1.

Simulant	Conditions	Avg in value in mg/dm ²
3% Acidic Acid (B)	10 days – 40°C	< 5mg/dm ²
50% Ethanol (D1)	10 days – 40°C	< 5mg/dm ²
95% Ethanol (D2)	10 days – 40°C	-
Isooctane	2 days – 20°C	< 5mg/dm ²

5. Dual Use

	PM/Ref	Name	CAS Nr.
PE Foam	42500	Carbonic acid and its salts	
PE Foam	44160	citric acid and its salts	0000077-92-9
PE Foam	41520	calcium oxide	0001305-78-8
PE Foam	54480	fats and oils, hydrogenated, from animal or vegetable food sources	

The required specific and global migration values for use as closure for alcoholic and non-alcoholic drinks in a BVS screwcap have been confirmed.

There is no addition of phthalates, bisphenol A (BPA) and other bisphenols and bisphenol derivatives (Reg. EU 2024/3190) during the production of the liners.

Due to the confirmation of our suppliers no perfluorinated and polyfluorinated substances/wetting agents (PFAS/PFOA) are used in the production.

This written statement only applies to the named products and defined purposes of use and loses its validity by new revision.

This especially applies for significant changes in the production of the individual materials or changes in the production of the product itself and the changes influence the migration or when new scientific knowledge exists.

made on: 25.09.2025

revision: 09

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